

# HEAVY DUTY THREE-PHASE INDUSTRIAL VACUUM CLEANERS

# TB UP 4 INDUSTRIAL COMPACT WHEELED VACUUM CLEANER











## **FEATURES**

- Suitable for continuous work, 24 hours a day, 7 days a week
- Sturdy painted steel construction

- Compact and easy to handle
- High filtration capacity and efficiency

# HIGHLIGHTS



## **SUCTION UNIT**

The suction unit is a side channel blower with direct coupling between motor and impeller. The turbine is equipped with a safety valve to ensure continuous, maintenance-free work. A metal silencer is included as standard in the turbine to ensure a low noise level.



## **FILTER UNIT**

Filtration is provided by a polyester star filter in class M (filtration efficiency 1 micron) with a high filtering surface area, which guarantees the passage of air even with a dirty filter.



## FILTER CLEANING SYSTEM

An ergonomic manual filter shaker allows the filter to be cleaned easily and quickly, removing dust and debris from the surface of the filter.



## **COLLECTION UNIT**

The material is collected inside a coated bin complete with a handle that allows it to be released. Thanks to the 4 sturdy pivoting wheels, the container can be moved with ease and the collected material can then be disposed of.

## **TECHNICAL DATA**

| MOTOR                    |                     |
|--------------------------|---------------------|
| Typologies               | Side channel blower |
| Power                    | 4 kW - 5,5 HP       |
| Frequency                | 50/60 Hz            |
| Voltage                  | 400 V               |
| Vacuum in continuous run | 270 mBar            |
| Maximum air flow         | 340 m3/h            |
| Insulation class         | 55   F IP           |
| Noise level              | 72 dB(A)            |
|                          |                     |

| MACHINE           |                       |
|-------------------|-----------------------|
| Suction inlet     | 70 Ø mm               |
| Collection system | Steel container       |
| Capacity          | 45 Lt                 |
| Dimensions        | 550 X 900 mm          |
| Height            | 1120 mm               |
| Weight            | 80 Kg                 |
| Safety valve      | Pressure relief valve |

#### **FILTRATION**

| Primary filter type               | Star      |
|-----------------------------------|-----------|
| Filter surface                    | 15000 cm2 |
| EN 60335-2-69<br>filtration class | М         |
| Media                             | Polyester |
| Filter Cleaning System            | Manual    |



# **FEATURES**



**VACUUM GAUGE** 

Vacuum gauge for indication of filter clogged or in need of replacement



POWER SUPPLY CABLE



PLUG

4-pole industrial plug



**PUSH HANDLE** 



DEFLECTOR

Internal deflector to protect the filter



WHEEL WITH BRAKE

Non-marking wheel with integrated brake



WHEELS

Non-marking pivoting wheels



STEEL CONSTRUCTION

Rugged industrial coated steel construction



PRV

Pressure relief valve installed



## **OPTIONS**

# **AVAILABLE FILTER MEDIA**



**HEPA 14**Absolute filter (EN 1822)
22.000 cm² filter surface
H14 Class Filter (EN 1822)
Glass fiber



PTFE ANT Antistatlc PTFE filter (M class EN 60335-2-69)



PTFE
PTFE Filter (M class EN 60335-2-69)



**NOMEX** 250° Celsius resistant filter



MTF
Teflon filter (M class EN 60335-2-69)



ANT M
Antistatic filter (M class EN 60335-2-69)

# STRUCTURE AND OPTIONS

60<sup>©</sup>HZ

**60HZ** Available in 60Hz version



**3 YEARS WARRANTY**Purchasing the replacement filter along with the vacuum



**KDP**Differential pressure KIT for bag



**GRD**Grounding



**BX** Stainless steel bin AISI 304



**GX** Stainless steel bin and chamber AISI 304



**AB** Accessories basket



**FLT** Floater device



## **ACCESSORIES**



#### P13970

#### ARTICULATED SUCTION ARM D70

Flexible PVC suction arm, retrofittable on existing models - 1.2 mt length - d70



#### P13638

### STARTER KIT Ø 40MM

Basic kit containing specific accessories for 40 mm diameter solids and liquids vacuuming



#### P12350

#### STARTER KIT Ø 50MM

Basic kit containing specific accessories for 50 mm diameter solids and liquids vacuuming



#### P13640

#### DRY KIT Ø 40MM

 $Kit\ containing\ specific\ accessories\ for\ 40\ mm$   $diameter\ dust\ and\ solids\ vacuuming$ 



#### P12348

#### DRY KIT Ø 50MM

Kit containing specific accessories for 50 mm diameter dust and solids vacuuming



#### P13639

#### WET & DRY KIT Ø 40MM

Kit containing specific accessories for 40 mm diameter solids and liquids vacuuming



#### P11887

#### WET & DRY KIT Ø 50MM

Kit containing specific accessories for 50 mm diameter solids and liquids vacuuming