

SUMP VACUUM CLEANERS FOR OIL AND CHIPS

RAM OIL T 555 INDUSTRIAL VACUUM CLEANER FOR LUBRICATING OILS AND CHIP SEPARATION



Watch the video!





POWER 5,5 kW - 7,5 HP



APPLICATION
Oils and lubricants mixed shavings



CAPACITY 500 It



FEATURES

- Filters and reuses lubricating and cutting oils
- Simultaneous liquid suction and discharge capability
- Simplified liquid collection and swarf management
- Sturdy painted steel construction

HIGHLIGHTS



SUCTION UNIT

The suction unit is a side channel blower with direct coupling between motor and impeller. The turbine is equipped with a safety valve to ensure continuous, maintenance-free operation. A metal silencer is included as standard in the turbine to ensure a low noise level.



COMFORTABLE CHIP DISPOSAL

A tipping hopper is installed above the vacuum cleaner's large container. The collected liquid passes through a liquid filter with an efficiency of 150μ and a grid basket, which trap chips and simplify their disposal. In this way, even the smallest solid particles can be separated, making the filtered liquid suitable for reuse.



LIQUID DISCHARGE SYSTEM

An electric submerged pump is installed inside the container and allows the extracted and filtered liquids to be discharged quickly. Thanks to the non-return valve, it is possible to suction and discharge at the same time, without stopping the machine.



ACCESSORY KIT INCLUDED

A complete and functional accessory kit is included in the standard equipment of the vacuum cleaner

TECHNICAL DATA

MOTOD

MUTUK	
Typologies	Side channel blower
Power	5,5 kW - 7,5 HP
Frequency	50/60 Hz
Voltage	400 V
Vacuum in continuous run	420 mBar
Maximum air flow	320 m3/h
Insulation class	55 F IP
Noise level	76 dB(A)
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MACHINE	
Suction inlet	50 Ø mm
Collection system	Steel container
Solids capacity	70 lt
Liquids capacity	500 lt
Liquid discharge system	Discharge pump
Liquid discharge rate	80 Lt/min
Dimensions	600 x 1510 mm
Height	1780 mm
Weight	350 Kg
Accessory kit included	P12352
Solid separation	Tilting hopper
Liquid separation	1502m liquid filter
Safety valve	Pressure relief valve
Forklift support	Included

FILTRATION

Primary filter type	Bag
Media	Polypropylene 150?m



FEATURES



P12352 OIL & SWARF KIT

Basic kit containing specific accessories for 50 mm diameter oil and swarf vacuuming



LIQUID DISCHARGE PUMP

Allows simultaneous suction and discharge of liquid



OIL-PROOF CARTRIDGE

Oil-proof cartridge for motor protection



HOSE WITH DISCHARGE VALVE



PLUG

4-pole industrial plug



HOSE HOOK



POWER SUPPLY CABLE



WHEEL WITH BRAKE

Non-marking wheel with integrated brake



WHEELS

Non-marking pivoting wheels



STEEL CONSTRUCTION

 $Rugged\ industrial\ coated\ steel\ construction$



PRV

Pressure relief valve installed



OPTIONS

STRUCTURE AND OPTIONS



60HZ

Available in 60Hz version



ACCESSORIES



P12355

OIL & SWARF KIT PRO Ø 50MM

Kit containing specific accessories for 50 mm diameter oil and swarf vacuuming application