



# DUST COLLECTORS

# WHY USE A DUST COLLECTOR?



## POINT OF SOURCE EXTRACTION

Industrial vacuuming is a key element in ensuring cleanliness and efficiency in working environments. Volatile and airborne dust are indeed a common problem in industry, especially in sectors such as woodworking, cement and ceramic production and the food industry. Managing these waste materials is critical to ensuring a safe and clean work environment, and to maintaining high standards of efficiency and productivity.



### FAST AND EFFICIENT CLEANING

of the workspace and its surroundings



### SAFETY

for the workers and the work environment



### PRODUCTIVITY

reduction of accidents and downtimes

## SAFETY FOR WORKERS AND WORK ENVIRONMENT



### STURDY METAL CONSTRUCTION

Increased durability and suitability for heavy-duty tasks.



### HIGH PERFORMANCES

Extensive selection of suction units to fit every specific application.



### HIGH CUSTOMIZATION

Wide manufacturing options to satisfy specific requirements.

Breathe safely with the right vacuum for fine or hazardous dust. Using a dust collector protect workers and the environment from fine or hazardous dust exposure. Depureco vacuums come standard with M-class filters for everyday protection. For the toughest jobs and the highest level of safety, you can upgrade to H-class filters. H-class filters capture even finer particles, ensuring maximum protection.

# HOW TO CHOOSE?

## AIRFLOW

## SUCTION UNIT

The unit is equipped with a powerful electric fan capable of producing a huge airflow able to collect all kinds of airborne dust and particles, keeping a safe work environment.



	DF 075	DF 22	DF 40
INLET DIAMETER (mm)	70   100   120	100   120   150	150   180   200
AIR FLOW (m <sup>3</sup> h)	300   600   800	800   1000   1400	1500   2100   2700

## FILTER CLEANING SYSTEM



### FILTER SHAKER MANUAL

The vacuum cleaner is equipped with a lever connected directly to the filter. The vertical movement of the lever compresses the filter, causing the material to detach from the surface of the filter and fall into the container.



### PSC - AUTOMATIC

The vacuum cleaner is equipped with a pneumatic piston connected directly to the filter. The vertical movement of the piston compresses the filter, causing the material to detach from the surface of the filter and fall into the container.

It requires compressed air to operate.



### SP - AUTOMATIC

Each filter cartridge is cleaned at adjustable intervals by a high-pressure (6 Bar) air jet, which shakes the cartridge, dislodging large amounts of material from the filter, making it completely clean in a matter of seconds.

It requires compressed air to operate.

## COMBUSTIBLE DUST IN ATEX ZONES



THIRD PARTY CERTIFIED



### ZONE 2

Atex marking:  
**II 3/3G Ex h IIB T3 Gc/Gc**

**Dry Type dust collector** for zones with **occasional presence of gas.**

### ZONE 22



Atex marking:  
**II 1/3D Ex h IIIC T140 Da/Db**

**Market's first Dry Type dust collector** for **Group IIIC conductive dusts.**

# APPLICATION

Code Ø 100: P12336/100

Code Ø 160: P12336

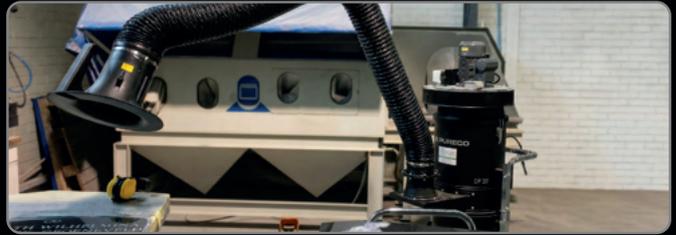


## ARTICULATED ARM

Articulated arm, able to be bent in any position you need to extract non combustible light dust that becomes airborne keeping the work environment safe. The arm comes with a flow regulator to adjust the suction power.

## NON-CLASSIFIED ZONES

In an area designated as an “unclassified location,” the risk of explosive atmospheres forming is absent or entirely negligible, given the nature of the environment and the type of dust present. Consequently, the use of machinery with specific explosion-proof certifications is not required. Standard industrial equipment and solutions are therefore perfectly suitable and safe for operations in this area.



## DIRECT EXTRACTION

A flexible hose connects the dust collector directly to the source to vacuum the dust directly from the machines. Can be used to extract, directly at the source, potentially explosive dust such as IIIC category powders like aluminum, zinc, carbon fiber, titanium and more.

## CLASSIFIED ATEX ZONES

Group IIIC (conductive) dust in ATEX Zone 22 environments poses a severe ignition hazard, strictly prohibiting the use of standard equipment. To ensure safety and compliance, specialized ATEX-certified machinery is mandatory. Our industrial vacuums meet these strict requirements, available with 1/3D ratings for hazardous dust and 3/3G ratings for gas environments.

Code Ø 100: P12788

Code Ø 150: P12370



THIRD PARTY CERTIFIED



## ATEX ARTICULATED ARM

Articulated arm, made of stainless steel, able to be bent in any position you need to extract combustible dust such as IIIC category powders, to avoid any combustion and avoid potential danger, keeping your work environment safe. The arm comes with a flow regulator to adjust the suction power.



## CUSTOM FIXED INSTALLATIONS

Depureco engineers and manufactures centralized vacuum systems equipped with powerful electric fans that deliver massive airflow, capable of collecting large amounts of dust to create a healthier and safer work environment. These systems feature large surface area filters and can be customized with various discharge systems to meet specific needs.

# FILTRATION OPTIONS



## M CLASS

Polyester filter for dust category M.  
Filtration efficiency down to 1µ.



## ANTISTATIC M

Antistatic polyester filter with increased surface area for dust category M.  
Filtration efficiency down to 1µ.



## NOMEX

High temperature resistant filter ideal for hot dust extraction.



## ACTIVE CARBONS

Activated carbon filter to retain odours.



## PTFE

Teflon-blended polyester filter, particularly suitable for vacuuming up fine dust and sticky materials.



## M CLASS CARTRIDGE

Polyester antistatic cartridge for dust category M.  
Filtration efficiency down to 1µ.



## HEPA 13

Absolute cartridge filter for very fine dust with high filtration efficiency of 99,95 %



## HEPA 14

Absolute cartridge filter for very fine dust with very high filtration efficiency of 99,995 %

# CONNECTION ACCESSORIES



Flanged connection for hoses

Ø

200/70 mm  
200/100 mm  
200/120 mm  
200/150 mm  
200/180 mm  
200/200 mm

CODE

P12300/70  
P12300/100  
P12300/120  
P12300/150  
P12300/180  
P12300/200



Y two ways flanged connection for hoses

200/70 - 70 mm  
200/100 - 100 mm  
200/120 - 120 mm

P12335/70  
P12335/100  
P12335/120



Flanged connection for arms

100 mm  
160 mm

P12334/100  
P12334



PUR - Antistatic polyurethane flexible hose

70 mm  
100 mm  
120 mm  
150 mm  
180 mm  
200 mm

P11841/70  
P11841/100  
P12357/120  
P12357/150  
P12357/180  
P12357/200

# DF 075/22



Electric Fan



M-Class filter



Manual filter shaker



65/100 Lt bin capacity



Automatic filter cleaning systems



HEPA filter (H13 or H14)



70 - 100 - 120 - 150 mm inlet with deflector



Power: 0,75 - 2,2 kW



Capacity: 65/100 Lt



Filtering surface: 24000 cm<sup>2</sup>



Dimensions: mm 660 X 800 X 1630 h



**ATEX** version available

		DF 075		DF 22		☢ DF 075 DEX		☢ DF 22 DEX	
Code		A1125		A1097		A1830		A1840	
ATEX Marking		-		-		II 1/3D Ex h IIIC T140 Da/Dc		II 3/3G Ex h IIIC T140 Gc/Gc	
Power	kW - HP	0,75 - 1		2,2 - 3		0,75 - 1		2,2 - 3	
Voltage / Frequency	V   Hz	400   50/60		400   50/60		400   50/60		400   50/60	
IP   Insulation Class		55   F		55   F		55   F		55   F	
Maximum vacuum	mBar	185	200	180	350	350	350	185	180
Maximum air flow	m <sup>3</sup> /h	300	600	800	800	1000	1400	300	800
Inlet	Ømm	70	100	120	100	120	150	70	120
Noise level	dB(A)	70		73		70		73	
Bin capacity	Lt	65/100		65/100		65/100		65/100	
Dimensions	mm	660 X 800		660 X 800		660 X 800		660 X 800	
Height	mm	1630		1630		1630		1630	
Weight	kg	110		120		110		120	
<b>Primary filter</b>									
Surface	cm <sup>2</sup>	24000		24000		24000		24000	
Class EN 60335-2-69	IFA BG AM-PES	M Class		M Class		M Class		M Class	
Media		Polyester		Polyester		Antistatic Polyester		Antistatic Polyester	
Filter cleaning		Manual		Manual		Manual		Manual	

# DF 40



Electric Fan



M-Class filter



Manual filter shaker



65/100 Lt bin capacity



Automatic filter cleaning systems



HEPA filter (H13 or H14)



150 - 180 - 200 mm inlet with deflector



Power: 4 kW



Capacity: 65/100 Lt



Filtering surface: 45000 cm<sup>2</sup>



Dimensions: mm 630 X 1100 X 2150 h



**ATEX** version available

		DF 40			DF 40 DEX	
		A1102			A1850	A1860
ATEX Marking					II 1/3D Ex h IIIC T140 Da/Dc	II 3/3G Ex h IIIC T140 Gc/Gc
Power	kW - HP	4 - 5.5			4 - 5.5	
Voltage / Frequency	V   Hz	400   50/60			400   50/60	
IP   Insulation Class		55   F			55   F	
Maximum vacuum	mBar	370	340	270	370	270
Maximum air flow	m <sup>3</sup> /h	1500	2100	2700	1500	2700
Inlet	Ømm	150	180	200	150	200
Noise level	dB(A)	73			73	
Bin capacity	Lt	65/100			65/100	
Dimensions	mm	630 X 1100			630 X 1100	
Height	mm	2150			2150	
Weight	kg	145			145	
<b>Primary filter</b>						
Surface	cm <sup>2</sup>	45000			45000	
Class EN 60335-2-69	IFA BGIAM-PES	M Class			M Class	
Media		Polyester			Antistatic Polyester	
Filter cleaning		Manual			Manual	



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